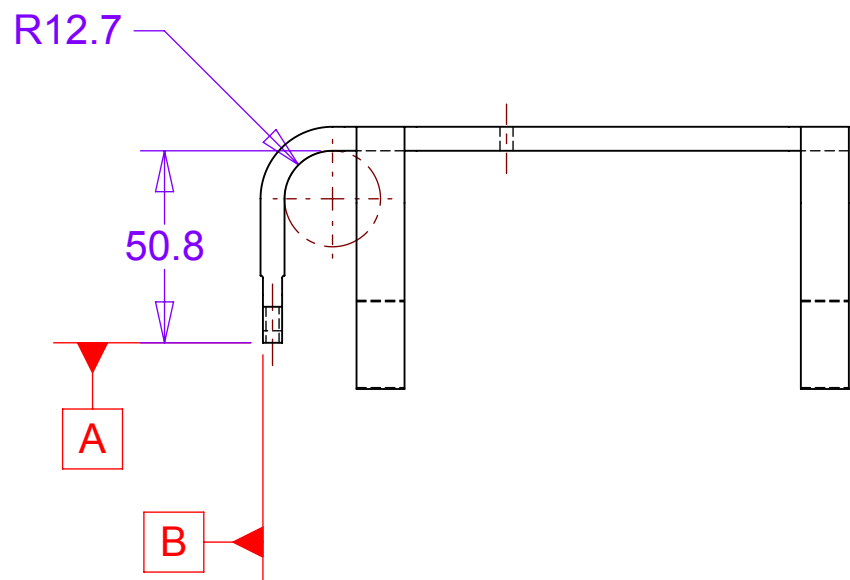
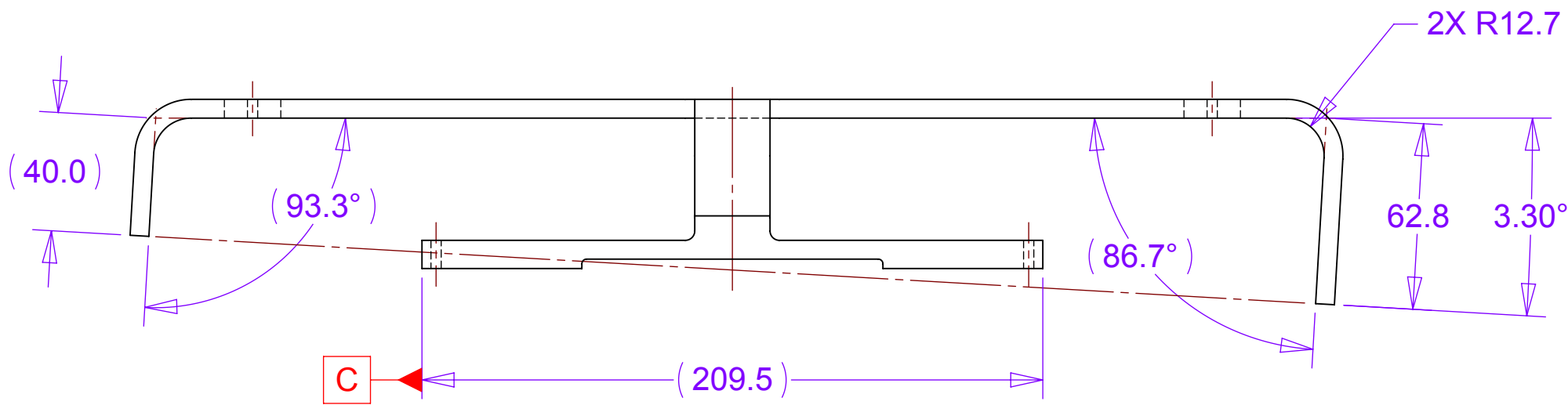
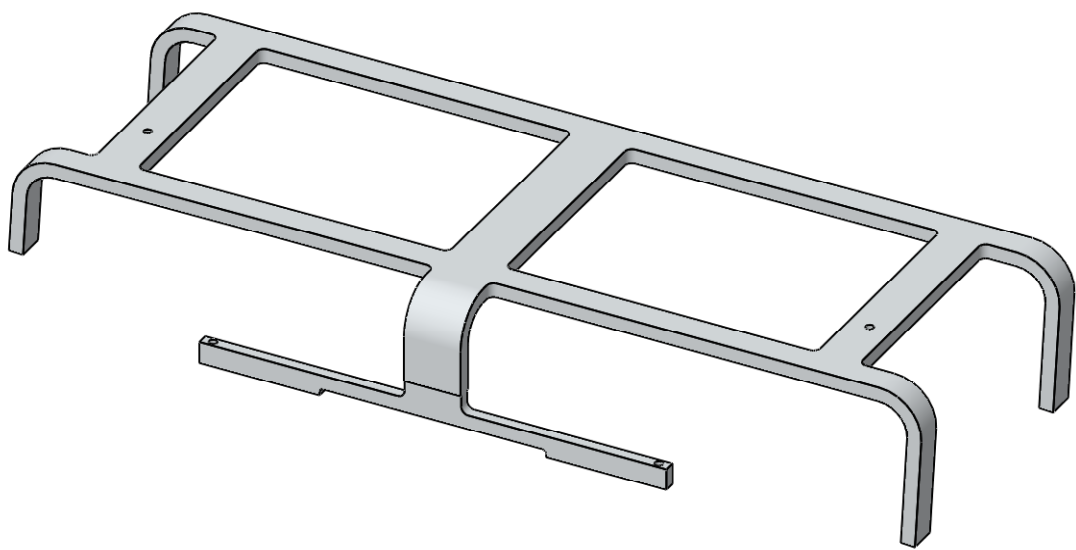
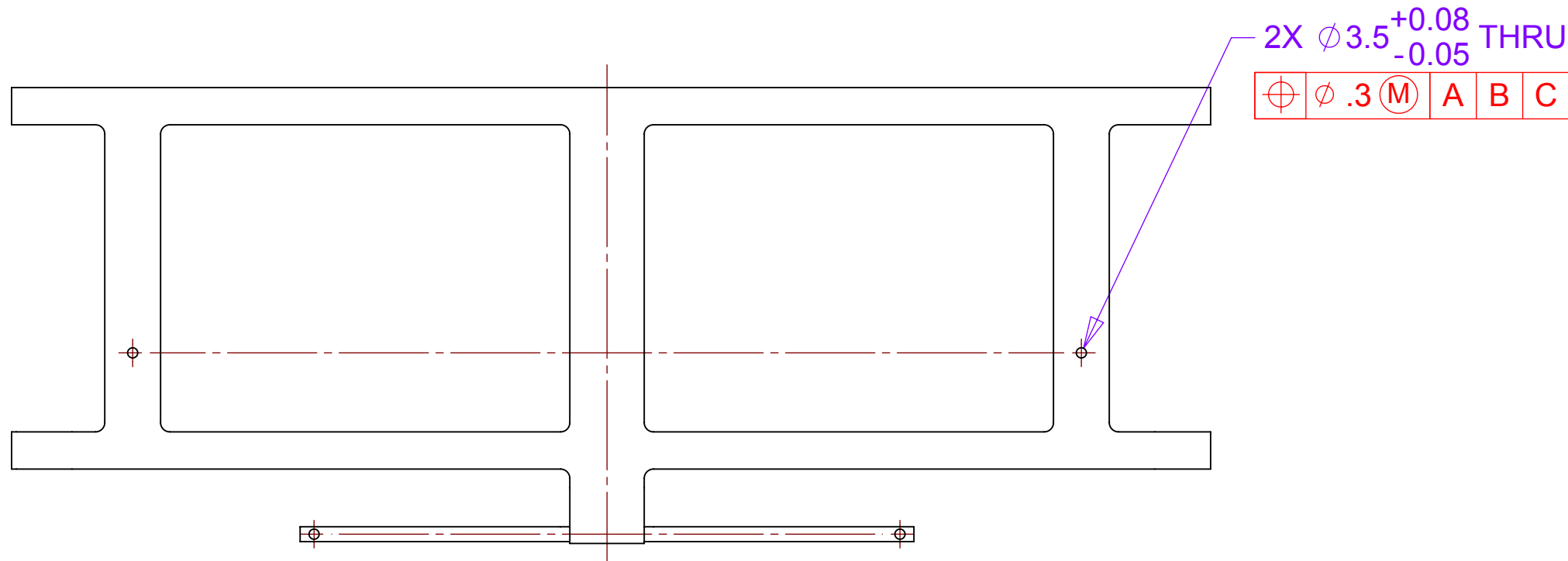


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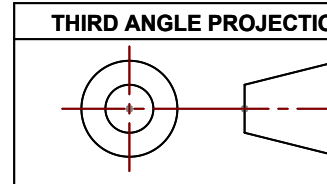
REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

MATERIAL: 6061-T6 ALUMINUM



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<i>HYTEC, INC</i>		
				TITLE		
DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .005		ANGULAR = +/- .30° SURFACE FINISH = 125		PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY STATION 4 CARRIER		
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-01-5234	
		Designer	Roger L. Smith	5/6/2010		
		Drawn	Roger L. Smith	5/6/2010		
		Checked	Walt Sondheim	5/27/2010		
		Engineer	RJ Ponchione	5/6/2010		
PART NO. 111-PHX-01-5234-1			Approved	Walt Sondheim	5/27/2010	
					SCALE 1:2	SIZE D
					REVISION	SHEET NO. 1 of 2

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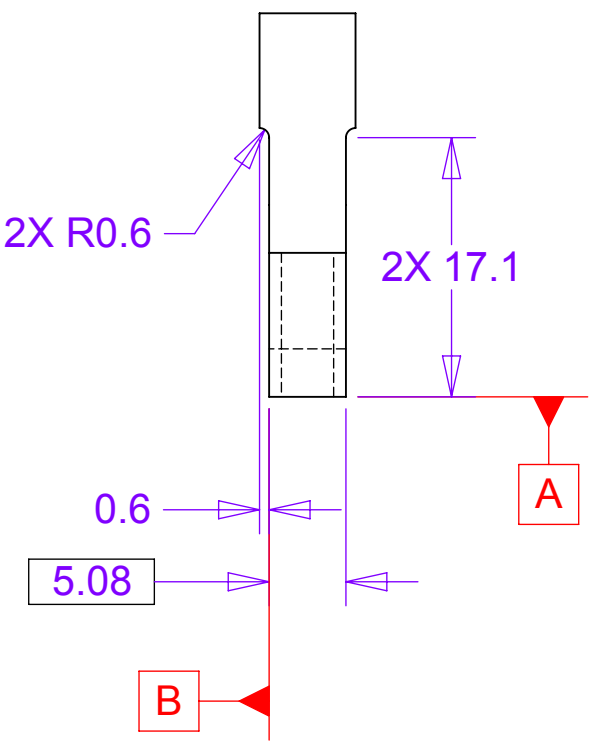
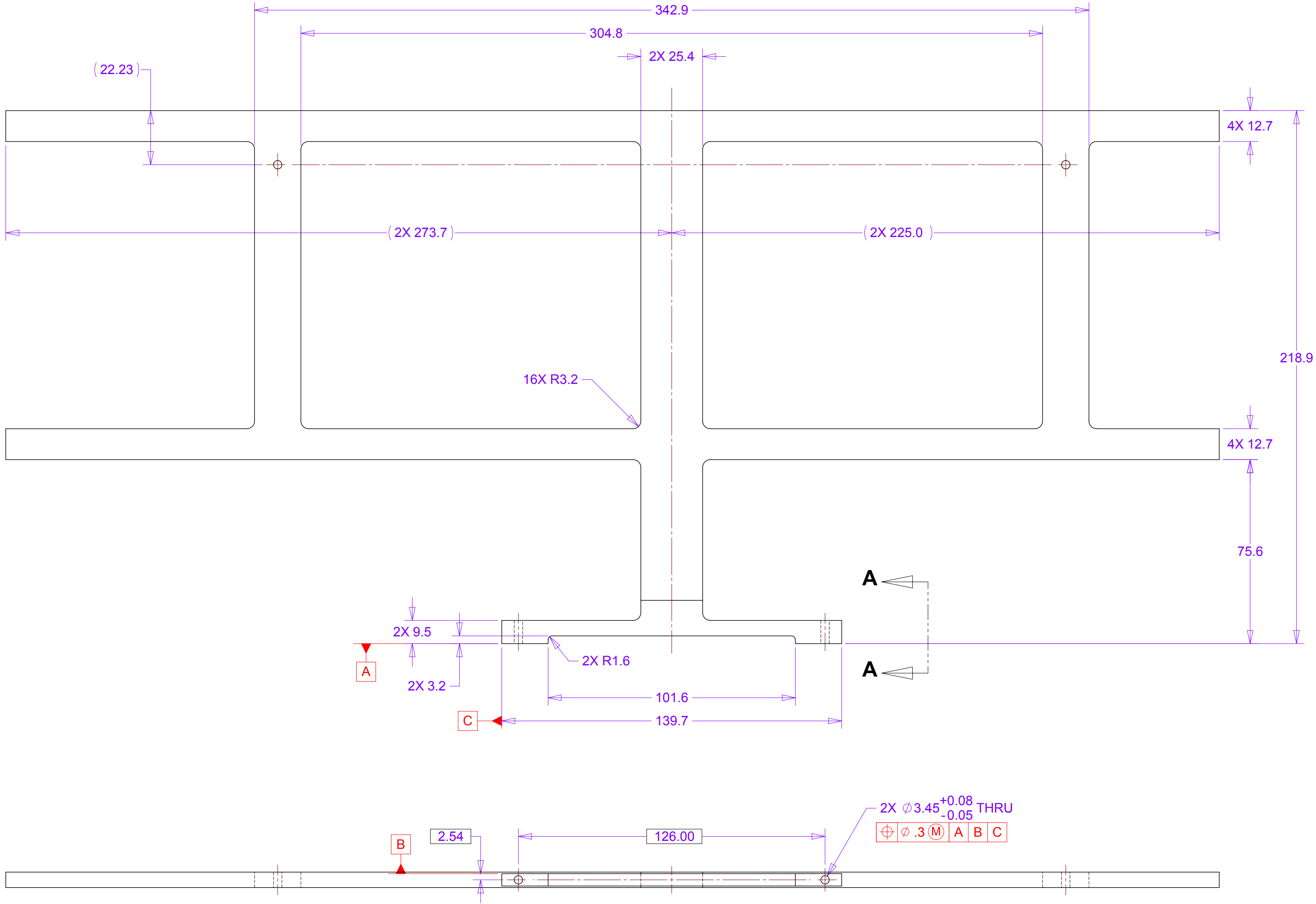
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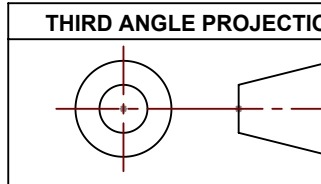
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SECTION A-A
SCALE 2 : 1

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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250		TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY STATION 4 CARRIER	
FINISH		SIGNATURE		DWG. NO.	
PART NO. 111-PHX-01-5234-1		DATE		SIZE	
		Designer Roger L. Smith		SHEET NO.	
		Drawn Roger L. Smith		111-PHX-01-5234 D	
		Checked Walt Sondheim		2 of 2	
		Engineer RJ Ponchione		SCALE 1:1	
		Approved Walt Sondheim		REVISION	